TECHNICAL DATA SHEET

MFI-8100/MFI-8200
ANTI-SKID ADDITIVE

PRODUCT DESCRIPTION HARDHEAD PROTECTIVE COATINGS Anti-Skid Additive is a composite media specially formulated for use in coatings to provide an anti-skid surface. It leaves a textured surface that is highly abrasion resistant with excellent durability. It is available in Coarse (MFI-8100) and Medium (MFI-8200).

MIXING

In a 2.5 quart mixing cup, mix 1 quart container of MFI-8000 Series Industrial Textured Coating (24 fl.oz. fill) with 8 fl. oz. of MFI-8007 Activator

Add up to 8 oz. (by volume) of MFI-8100 or MFI-8200 Anti-Skid Additive and mix thoroughly

Pour the mixed product back into the empty quart bottle with lid and shake thoroughly

Attach the applicator gun to the quart bottle

Add more material to quart bottle as needed

APPLICATION

SPRAY: Using a schutz gun apply a uniform wet coat of texture coating using a sweeping motion. Allow first coat to flash about 2-5 minutes before applying the second (2^{nd}) coat. Second coat should be applied at a higher pressure (80 psi) and a distance further from the panel using a fast sweeping motion. NOTE: Varying the spraying distance and air pressure will vary the texture. Spraying a test panel is recommended. Industrial Texture Coating should only be applied when the temperature is between 60 - 85°F and humidity is less than 70%. DO NOT APPLY IN DIRECT SUNLIGHT.

ROLL-ON: MFI-8000 Series can be applied with a foam roller. A minimum of two applications are required to achieve minimum coverage.

CURE TIMES

Air-dry (assumes 77°F & 50% Relative Humidity)
To Touch: 2 hrs.
To Handle: 4 - 6 hrs.
To Recoat: After 24 hours, sand with 320 grit

Bake / Force Cure
Substrate Temp: 120°F (49°C)
Bake Time: 30 min.

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.
- For additional health and safety information refer to the SDS which can be found at www.mfisystems.com